

IMPACT OF DECREASE IN LOT PRODUCTION TIME

COMPANY STATS

500 BN

DATA POINTS ANALYZED

25K

DEVICES CONNECT BY IPF

1000%

CUMULATIVE RETURNS

15+

CLIENTS WITH BN \$ REVENUE

Problem

In the largest specialty pharmaceutical company in India, there was a lot of variation in the average production time of FBD m/c.

Diagnosis

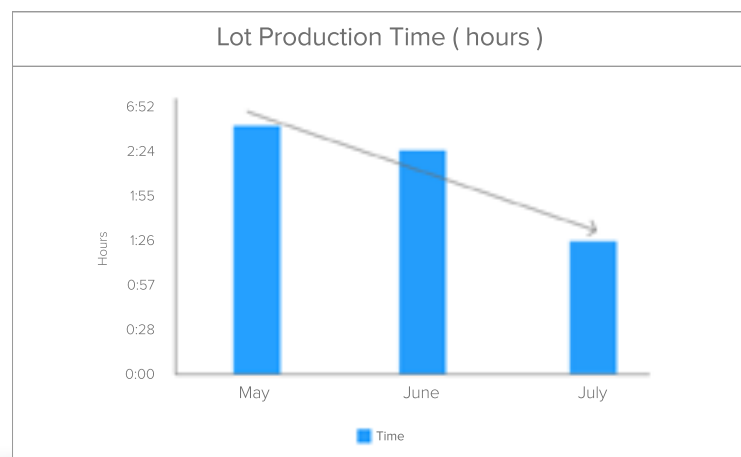
IPF highlighted that in a month the average production time in FBD m/c was 2 hrs 38 min and even lesser in the next month while the standard was 4 hrs. However it was also noted that there were some lots that exceeded 6 hours also, therefore that meant, in spite of the decrease in the average time, there were a few lots that took surplus time.

Action

IPF analyzed and highlighted the reasons for such a deviation in production times.

Impact

Consequently, in the next month it was seen that the average production time reduced further to merely 1 hour 26 minutes, and it was observed that the time consumed by majority of the lots was constant, and none of the lots exceeded the standard time of 4 hours.



Our Customers

